



# 2024 PRODUCT PRICE LIST

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## STRENGTH MIXES (110mm Slump Max, 20mm Aggregate)

10 MPa	\$215.00 m3	35 MPa	\$267.00 m3
15 MPa	\$221.00 m3	40 MPa	\$275.00 m3
20 MPa	\$229.00 m3	45 MPa	\$325.00 m3
25 MPa	\$246.00 m3	50 MPa*	\$365.00 m3
30 MPa	\$254.00 m3	55 MPa*	\$385.00 m3

\*150 +/- 30mm slump achieved through use of high range water reducer –  
Higher strengths available upon request

## RESIDENTIAL MIXES (Air Entrainment Included)

15 MPa	OBC 0.70 w/cm ratio wall mix	180mm slump max	\$235.00 m3
20 MPa	OBC 0.70 w/cm ratio wall mix	180mm slump max	\$235.00 m3
25 MPa	OBC 0.65 w/cm ratio 20mm Agg.	180mm slump max	\$244.00 m3
32 MPa	C2 0.45 w/cm ratio 20mm Agg.	110mm slump max	\$272.00 m3

## INDUSTRIAL FLOOR MIX (180mm Slump Max)

25 MPa	20mm / 40mm Agg.	0.55 w/cm	\$260.00 m3
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## CSA SPECIFICATION MIXES (110mm Slump Max, 20 mm Aggregate)

Strength	Class of exposure*	W/CM Ratio	Price
25 MPa	F-2, C-4	0.55	\$255.00 m3
30 MPa	F-1, C-3, S-3	0.50	\$263.00 m3
32 MPa	C-2, S-3	0.45	\$272.00 m3
35 MPa	C-1, S-1	0.40 <1500 coulombs	\$280.00 m3
40 MPa	C-1	0.40 <1500 coulombs	\$300.00 m3
45 MPa	C-1	0.40 <1500 coulombs	\$338.00 m3
50 MPa*	CXL	0.40 <1000 coulombs	\$375.00 m3

\*150 +/- 30mm slump achieved through use of high range water reducer –  
Higher strengths available upon request

## GROUT MIXES (250mm +/- 30 mm)

1:4	10 MPa	\$290.00 m3	1:2	25 MPa	\$325.00 m3
1:3	15 MPa	\$305.00 m3	1:1.5	30 MPa	\$350.00 m3
1:2.5	20 MPa	\$314.00 m3	1:1	35 MPa	\$370.00 m3

## CAISSON & SHORING MIXES (180mm Slump Max)

0.4 MPa	Piling Mix (grout)	\$204.00 m3	20 MPa	Caisson	\$245.00 m3
2 MPa	Piling Mix (grout)	\$205.00 m3	25 MPa	Caisson	\$253.00 m3
4 MPa	Piling Mix (grout)	\$206.00 m3	30 MPa	Caisson	\$264.00 m3
5 MPa	Piling Mix (grout)	\$206.00 m3	35 MPa	Caisson	\$275.00 m3

## CONTROLLED DENSITY FILL MIXES (110mm Slump Max)

0.4 MPa	Unshrinkable Fill (Metro Toronto Spec)	180mm Slump Max	\$209.00 m3
0.7 MPa	Unshrinkable Fill (180mm Slump Max)		\$210.00 m3
0.4 / 0.7 MPa	SUPER FLOW (250 mm Slump Max)		\$230.00 m3
4.0 MPa			\$214.00 m3
7.0 MPa			\$219.00 m3
8.3 MPa	(13.2mm agg included)		\$233.00 m3

## HIGH PERFORMANCE CONCRETE - SCC (Self Consolidating Concrete)\* Price per m3

\*Concrete that will spread, flow and consolidate under its own weight.

*V-FLO SCC	600mm+ Flow	Specify Strength	Upon request
Semi Flow	190mm-250mm Slump Max	Specify Strength	Upon request

## SERVICES AND DELIVERY

### REGULAR HOURS:

Monday through Friday, 7:00am to 5:00pm  
For completion of deliveries started between  
7:00am and 5:00pm  
After 5:00pm and before 9:00pm Add \$35.00/m3  
After 9:00pm and before 7:00am Add \$50.00/m3  
(+ Plant Opening fee)

### PLANT OPENING FEES:

Plant	\$5,000.00
Order Cancellation	\$1,000.00

### SATURDAY DELIVERY:

From April 1st- November 30th  
(7am- 1pm) \$30.00/m3  
Minimum Combined Volume of 75m3 required to open plant.  
For other than above see Plant Opening fees.

### DELIVERY:

Due to the number of variables outside of Viola's control including but not limited to traffic, weather and power failures, Viola offers it's services on a best effort basis. While we have the capacity to serve the express needs, Viola cannot guarantee delivery rates and schedule beyond what would be reasonably within it's control. Furthermore, pricing is offered with the explicit understanding that Viola will not accept any backcharges related to perceived service failures or delays. Safe and adequate staging for ready mix trucks is required on sites. Viola will work with the contractor to determine the required staging space, truck turning radius requirements, safe washout areas, site entry and exit logistics and safety

## HIGH EARLY STRENGTHS

Accelerated Strength Mixes  
(Includes slump of 150mm +/- 30mm slump)

### 75% Design

Strength in	24H	48H	72H
20 MPa	\$50.00 m3	\$42.00 m3	\$36.00 m3
25 MPa	\$53.00 m3	\$47.00 m3	\$39.00 m3
30 MPa	\$54.00 m3	\$46.00 m3	\$40.00 m3
32 MPa	\$56.00 m3	\$50.00 m3	\$43.00 m3
35 MPa	\$58.00 m3	\$52.00 m3	\$44.00 m3
40 MPa	\$62.00 m3	\$54.00 m3	\$46.00 m3
45 MPa	\$65.00 m3	\$54.00 m3	\$49.00 m3
50 MPa	\$72.00 m3	\$60.00 m3	\$50.00 m3

To achieve 75% of 28 day strength based on Minimum Temperature of 20C

Curing Environment as per CSA Requirements

considerations for drivers and the public. The ultimate responsibility to provide trained flagmen and staging areas will reside with the contractors.

**DEMURRAGE:**

60 minutes per load will be allowed to unload  
Every minute in excess of 60 min. \$10.00/minute

**COLOUR:**

Coloured Concrete Upon Request  
Truck wash fee on colour loads \$100.00/load  
Red Colour for conduits \$40.00/m3

**QUALITY ASSURANCE & SITE SUPERVISION:**

Cylinder testing on request (4 cylinders) On Request  
Site supervision (on customer's request) On Request

**QUALITY NOTE:**

Quality Control is of utmost importance to Viola. Viola products are designed to be used as delivered. Unauthorized additives or alterations to the product, or any other improper use, can adversely impact product quality. To ensure product quality, additions and alterations are expressly prohibited, and will void any actual or implied warranties. For specialty concrete products, the minimum load size is 3m3 to ensure batching accuracy. Concrete guarantees include slump (off the chute), temp., air range, and 28 day strengths as per CSA. Viola Ready Mix shall not accept any claims regarding "surface acceptance" if the above criteria has met CSA requirements.

**POLAR PRODUCTS - COLD WEATHER ADDITIVE**

PRODUCT	LEVEL	RANGE	PRICE
PolarMix 1	Level 1	10c to 7c	\$33.00 m3
PolarMix 2	Level 2	6c to 3c	\$37.00 m3
PolarMix 3	Level 3	2c to -1c	\$45.00 m3
PolarMix 4	Level 4	-2c to -5c	\$53.00 m3
PolarMix 5	Level 5	-6c to -10c	\$59.00 m3

Temp Range includes the ambient Temperature 12 hours after pouring. Check your local weather forecast.

**SPECIAL AGGREGATES**

10 - 13.2 mm Stone \$ 20.00 m3  
40 mm Stone Upon request

**SET RETARDING ADMIXTURES**

Type R (2 hours) \$ 12.00 m3  
Type RX (4 hours) \$ 18.00 m3

**LIGHTWEIGHT CONCRETE MIXES**

Type	Target Density	Price
Semi Light Weight	2,000 kg/m3 Dry Weight	Upon Request
Light Weight	1,840 kg/m3 Dry Weight	Upon Request
Full Light Weight	1,600 kg/m3	Upon Request

November 1st to April 30th additional \$50 m3 – water dousing

**SPECIFICATION TESTING CHARGES**

Air Void System Analysis \$1600.00 / test  
Linear Shrinkage Test \$2100.00 / test  
Rapid Chloride Permeability \$1600.00 / test  
Mock Up Samples or Trials \$1500.00 / trial  
Charges will apply for each mix test required. Customer responsible for cost of load (s)

**COOLING CHARGES**

Specified Max Temp 26 – 30 Celsius (ice) \$100.00 m3  
Specified Max Temp 22 – 25 Celsius (ice) \$145.00 m3  
Under 22 Celsius (using liquid nitrogen) Upon Request

**QUALITY NOTE**

3m3 Minimum required to ensure a quality product on all strengths including any High Early Mixes.

**V-ECO**

V-ECO is a greener solution that reduces CO2 emissions- meeting your leed requirements. To reduce carbon in construction, use one of our V-ECO Products. Select your level.



- GOLD LEVEL
- SILVER LEVEL
- BRONZE LEVEL



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## ADDITIONAL CHARGES

Extra per m<sup>3</sup>

Environmental Compliance Fee	\$5.00
Chute Wash	\$5.00
Polypropylene Fibers (0.9kg/m <sup>3</sup> )-Fibrillated	\$20.00
Superplasticizer Mid (slump 120+/- 30mm)	\$16.00
Superplasticizer High (slump 150+/- 30mm)	\$20.00
Pump Mix (20MPa to 25MPa)	\$12.00
Calcium Chloride- 1%	\$9.00
Calcium Chloride- 2%	\$12.00
Silica Fume (Min. 48 hrs notice)	On Request
Air Entrainment	On Request
TOARC & Carbon Tax	\$2.50
Winter Handling (Nov 1st-April 30th)	\$20.00
Corrosion Inhibitor	\$4.50/litre
Cooling	On Request
Crystalline Concrete Waterproofing	On Request
Return concrete 2m <sup>3</sup> or greater	\$25.00 m <sup>3</sup>

## POUR CANCELLATION FEE:

A minimum charge of \$1,000 per order will be applied to all same day pour cancellations. This charge will help to cover the costs for the first truck, batcher and loader operator. For each additional truck booked, an additional \$250 charge will be applied. Notice of cancellation must be received by 4pm the day prior to delivery. Weekend and Monday deliveries will require notice by 4pm Friday.

## MINIMUM LOAD CHARGE:

Extra per load

Less than 7m <sup>3</sup>	\$50.00
Less than 6m <sup>3</sup>	\$100.00
Less than 5m <sup>3</sup>	\$150.00
Less than 4m <sup>3</sup>	\$200.00
Less than 3m <sup>3</sup>	\$250.00
1 balance load per order (7m <sup>3</sup> min order)	No Charge

## FUEL SURCHARGE:

Extra per m<sup>3</sup>

	\$5.00
* Flex fuel - Adjusted monthly - Ask for chart	\$m <sup>3</sup>

## SEASONAL LOAD RESTRICTION CHARGE:

Extra per load

When MTO reduced load limits are in effect	\$400.00
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## HOT AND COLD WEATHER CONCRETE RECOMMENDATIONS

When placing, finishing and curing concrete at temperatures below 10C and above 27C, we strongly recommend that you consult the current CSA A23.1 specification. This specification details the measures that must be taken to ensure a high quality finished product.

*Viola Ready Mix is founded on expertise that has been developed over four decades, new technology in the modernizing of the Ready Mix Industry, professional, dependable customer service and a strong commitment to safety. Strategically located in Markham, our flagship plant is positioned to be the largest concrete batching plant in Canada. This state-of-the-art mixing plant caters to municipalities, businesses, and individual residential/commercial property owners or developers. It was designed to meet and exceed the growing concrete demand and delivery challenges of the GTA from a small project to large superstructures.*

**Passion in every pour:** Exceeding our customers' expectations is our reward. We strive to be the supplier of choice in our industry and the standard setter in quality and productivity providing exceptional customer service.



## LOCATIONS:

Markham: 2815 14th Ave  
 North York: 87 Fenmar Dr.  
 Brampton: 10 Cadetta Rd.

2815 14th Avenue, Markham, Ontario L3R 0H9 • Dispatch | 905.475.7765 • [violareadymix.com](http://violareadymix.com)

VIOLA ALLIANCE GROUP

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**VIOLA**  
 READY MIX INC.